





### **PACK CONTENTS:**

- U Channels [ Top, Bottom, Left, Right ]
- Matching Colour Rivets
- Shutter Pane



#### **WHAT YOU WILL NEED:**

- Drill
- Pop Rivet Gun
- Drill Bits Suitable for Aluminium (4mm required for Rivets)
- Screw Tip Bit
- Fixing Screws (and required hardware) for securing to your reveal surface (eg. Wood, Steel, Masonry)
  - Speak to you local trade store personnel for advice

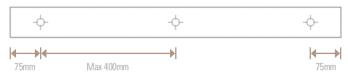
## STEP 1

Fit the Top 35x40mm U Channel

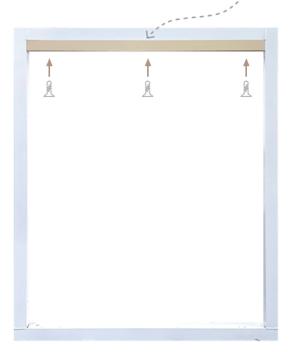
- a. Pre-drill holes into Top Channel using diagram below
- b. Secure by screwing into reveal surface

Reveal edge has sticker indicating **Top (T) Channel** 

#### DRILL HOLE PLACEMENT



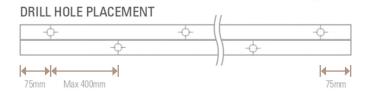


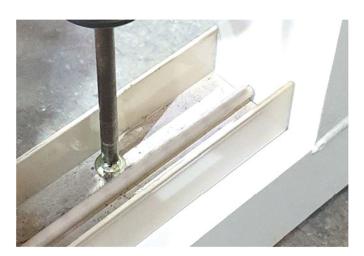


# STEP 2

Fit the Bottom U Channel

- a. Pre-drill holes into Bottom Channel using diagram below
  NOTE: Continue to alternate the side in which the holes are located
- b. Secure by screwing into reveal surface







## STEP 3

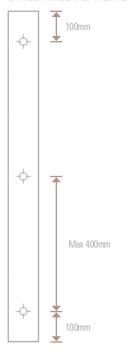
Fit 1 Side U Channel NOTE: This is 12mm shorter than reveal height

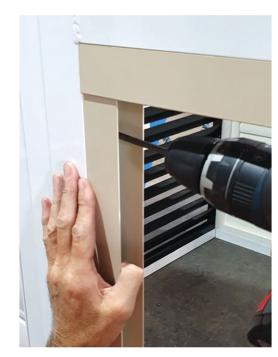
- a. Pre-drill holes into Side channel using diagram below
- b. Secure by screwing into reveal surface

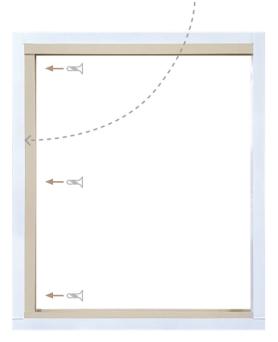
### L

Reveal edge has sticker indicating **Left (L) Channel** 

#### DRILL HOLE PLACEMENT







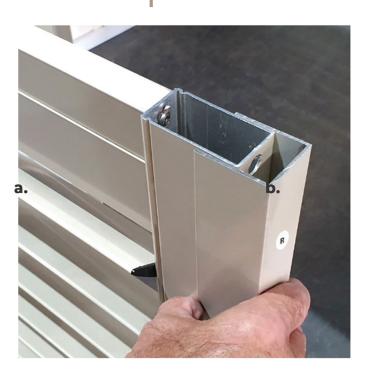
# STEP 4

Place other Side U Channel onto the Shutter Panel NOTE: Needs to be on the opposite side to the one already fitted to reveal

- This side channel is the same height as panel



Reveal edge has sticker indicating **Right (R) Channel** 





## STEP 5

Repeating the same action with H-Section

- a. Insert top first, followed by bottom
- b. Push Panel and H-Section to one side







## STEP 6

Position the Shutter Panel centrally to the opening and secure.

- a. Push loose side channel against the frames opening while using the width of the shutter panel sides as (X) illustrates below to locate panel in central position;
- b. Secure in place by drilling 4mm Holes in each corner where each channel shutter panels overlap
- c. Now secure in place using pop rivet gun and rivets

